



## DEVELOPMENT AND VALIDATION OF RP-HPLC METHOD FOR SIMULTANEOUS ESTIMATION OF AZELNIDIPINE AND TELMISARTAN IN PHARMACEUTICAL DOSAGE FORM

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### ABSTRACT

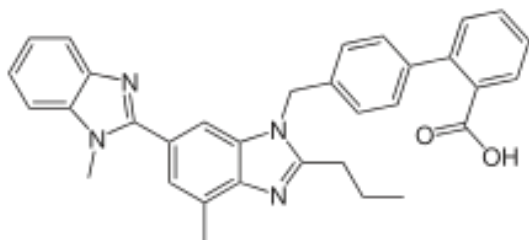
**Aim:** To develop and validate a simple, rapid and accurate RP-HPLC method for the simultaneous estimation of Azelnidipine and Telmisartan in pharmaceutical dosage forms. **Methodology:** Separation was achieved on Phenomenex Luna C18 column (250 mm × 4.6 mm, 5 μm) using an isocratic mobile phase of Methanol: Phosphate Buffer (37:63 % v/v, pH 4.2) at 1.0 mL/min, detected at 260 nm via PDA. Acetonitrile was entirely replaced by methanol, reducing cost and toxicity versus ACN-based methods (60–80% v/v). Detection at 260 nm was selected over 215–242 nm used in prior methods for superior signal-to-noise ratio. pH 4.2 suppresses ionization of Telmisartan carboxylate group (pKa ≈ 4.1), ensuring sharp peak symmetry. The method was validated as per ICH Q2(R1) guidelines. **Results:** AZL AND TEL are eluted at 2.13 and 3.69 min respectively. Linearity was found at concentration ranges of 20-60 μg/ml for AZL and 10-30 μg/ml for TEL. The recoveries obtained were 98–102% for AZL, and 99.62 – 99.88% for TEL. **Conclusion:** The method was validated according to ICH guidelines for accuracy, precision, linearity, specificity, limit of detection, limit of quantification and robustness. This fully validated, eco-friendly, isocratic RP-HPLC method with superior resolution and no complex sample pre-treatment is superior alternative for routine quality control of the AZL-TEL.

**KEYWORDS:** Azelnidipine, Telmisartan, RP-HPLC, Pharmaceutical Dosage Form.

### 1. INTRODUCTION

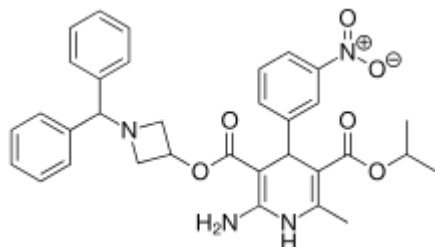
Telmisartan (TEL) is an angiotensin II receptor antagonist (AT1) used in the treatment of high blood pressure. It is a selective antagonist for angiotensin II binding at AT1 subtype receptors. Inhibition of AT1 receptors induces vasodilation and inhibits the angiotensin II mediated aldosterone production, which in turn leads to decrease in sodium and water excretion and also increases potassium excretion and thereby causes a reduction in blood pressure.<sup>[1-4]</sup> TEL chemically is 2-(4-

{[4-methyl-6-(1-methyl-1H-1,3-benzodiazol-2-propyl-1H-1,3benzodiazol-1-yl] methyl}phenyl)benzoic acid (Figure-1). It is a white, slightly yellowish solid with a molecular formula C<sub>33</sub>H<sub>30</sub>N<sub>4</sub>O<sub>2</sub>. The molecular weight was found to be 514.6 g/mol. It is insoluble in water, sparingly soluble in strong acid and soluble in strong base. It is generally administered through oral route.



**Figure-1: Structure of Telmisartan.**

Azelnidipine<sup>[5-8]</sup> (AZL) chemically ( $\pm$ )-3-(1-diphenylmethylazetidin-3-yl) 5-isopropyl-2-amino-1,4-dihydro-6-methyl-4-(3-nitrophenyl)pyridine-3-carboxylate (Figure-2). It is a dihydropyridine (DHP) type of calcium channel blocker (CCB) used for the management of high blood pressure. The presence of asymmetric carbon at the 4-position of the 1,4-dihydropyridine ring enable the Azelnidipine exists in two enantiomeric form. Azelnidipine acts at voltage dependent channels of smooth muscle in vascular walls by inhibiting the influx  $\text{Ca}^{+2}$  and results in lower peripheral vascular resistance and arterial pressure. It is used in the management of essential hypertension and angina pectoris. The molecular formula was  $\text{C}_{33}\text{H}_{34}\text{N}_4\text{O}_6$  with molecular weight 582.646g/mol. It is slightly soluble in methanol, freely soluble in acetone, soluble in ethyl acetate, sparingly soluble in water.



**Figure-2: Structure of Azelnidipine.**

Recently CDSCO approved the fixed dose combination of Telmisartan and azelnidipine for the treatment of hypertension. As this combination is available in the market and for qualitative analysis the analytical methods is a need. Literature survey reveals there is no analytical method reported yet for the simultaneous estimation of telmisartan and azelnidipine in combined dosage form.

Literature survey revealed that a number of methods like RP-HPLC.<sup>[9-21]</sup> Stability indicating<sup>[22-24]</sup> that have been reported for estimation of Telmisartan and Azelnidipine individually or in combination with other drugs. A thorough comparison of the present method with previously reported RP-HPLC methods for simultaneous estimation of Telmisartan and Azelnidipine reveals several advantages. The following summarises the most significant published methods and highlights the improvements offered by the current approach.

Agrawal and Nizami *et al.* (2021) reported an RP-HPLC method using predominantly acetonitrile (80% v/v),

making it considerably more expensive and toxic than the present formulation. Additionally, the use of triethylamine as a buffer modifier has been associated with column contamination and irreproducible peak shapes over prolonged use. The retention times reported (6.0 min for AZL, 3.8 min for TEL) are also longer compared to the present method.

Ahmad *et al.* (2022) proposed a method using acetonitrile:phosphate buffer (70:30) at pH 4.6 on an Intersil C18 column, detected at 255 nm. The high acetonitrile proportion increases solvent consumption and operating costs.

## 2. MATERIALS AND METHODS

### 2.1. Instruments used

The HPLC study was carried out on Waters Alliance 2695 with a Photo diode array detector (PDA) 996 model. Phenomenex Luna (250 mm  $\times$  4.6 mm  $\times$  5 $\mu\text{m}$  particle size) was used at temperature of 35°C. Other equipments are Sonicator (Labman), Analytical balance (Sartorius), pH meter (Lab India) was used.

### 2.2. Chemicals used

The working standard of Telmisartan and Azelnidipine pure drugs ((API) was provided as a gift sample from Sura Labs and combination of Azelnidipine and Telmisartan tablets (Glenmark), Methanol (MeOH) Acetonitrile (ACN), Potassium dihydrogen phosphate and milli-Q water (HPLC grade) were used for the preparation of mobile phase.

## 3. METHODOLOGY

### 3.1. Preparations of Solutions

#### 3.1.1. Preparation of Standard Stock Solution

Accurately weighed 10mg of Telmisartan and Azelnidipine was transferred to 10mL volumetric flasks, 7ml of diluent (Methanol) was added and sonicated for 10 minutes. Flasks were made up with diluents and labelled as Standard stock solution of Telmisartan and Azelnidipine). 0.2mL of Telmisartan and 0.4ml of Azelnidipine from each Standard stock solution was pipetted out and taken into a 10mL volumetric flask and made up with diluent.

#### 3.1.2. Preparation of 0.001N Potassium dihydrogen Phosphate ( $\text{KH}_2\text{PO}_4$ ) buffer (pH-4.2)

Accurately weighed 6.8063gms of Potassium dihydrogen Ortho phosphate in a 1000mL of Volumetric flask add about 900mL of milli-Q water and adjust the  $\text{p}^{\text{H}}$  4.2 with dilute orthophosphoric acid. Filter and sonicate the solution by vacuum filtration and ultrasonication.

#### 3.1.3. Preparation of Mobile Phase

Accurately measured 370 ml of Methanol and 630 ml of Phosphate buffer with the  $\text{p}^{\text{H}}$  of 4.2 in the ratio of 37:63 v/v were mixed and degassed in a digital ultrasonicator for 10 minutes and then filtered through 0.45  $\mu$  filter.

### 3.2. Determination of Detection Wavelength

Between 200 and 400 nm, the standard solution was scanned. The wavelength of maximum absorption for drug was determined to be 260 nm.

## 4. METHOD DEVELOPMENT

### 4.1. Optimization of Mobile Phase

A variety of solvents with different compositions were screened to find out the ideal mobile phase given in Table 1.

**Table 1: list of mobile phase compositions screened.**

| Sr. no. | Mobile phase                        | Ratio(V/V) | Remark                            |
|---------|-------------------------------------|------------|-----------------------------------|
| 1       | Methanol: Water                     | 50: 50     | peak was not eluted               |
| 2       | Methanol: Acetonitrile              | 60: 40     | excess noise was observed         |
| 3       | ACN: Water                          | 70: 30     | less USP plate count was observed |
| 4       | Methanol: Phosphate Buffer (pH-4.2) | 7:63       | peak was symmetric                |

### 4.2. Chromatographic Conditions

Phenomenex Luna C18 column (250mm × 4.6 mm having 5µm particle size equilibrated with a mobile phase consisting of mixture of Methanol: Phosphate Buffer in the ratio of 37:63% v/v (pH-4.2) was found to be an ideal column. The flow rate was kept at 1mL/min, and column was set at 35°C. Eluents were supervised using a PDA detector at 260nm.

In summary, the present method offers advantages: (a) use of methanol as a cost-effective, less toxic organic modifier; (b) isocratic elution mode for operational simplicity; (c) detection at 260 nm for better specificity and reduced background interference; (d) excellent chromatographic performance with resolution  $R_s = 9.8$ , USP plate counts exceeding 5600 and 8600 for AZL and TEL respectively, and tailing factors within acceptable limits; (e) concentration ranges and dilution factors matched to the approved FDC dose ratio; (f) full ICH Q2(R1) validation including accuracy, precision, linearity, specificity, LOD, LOQ, and robustness; and (g) suitability for direct application to commercially available pharmaceutical tablets without complex sample pre-treatment. These attributes collectively justify the development and reporting of the present method as a practically superior alternative to existing approaches for routine quality control of the Telmisartan-Azelnidipine fixed-dose combination.

### %ASSAY =

$$\frac{\text{Sample area}}{\text{Standard area}} \times \frac{\text{Weight of standard}}{\text{Dilution of standard}} \times \frac{\text{Dilution of sample}}{\text{Weight of sample}} \times \frac{\text{Purity}}{100} \times \frac{\text{Weight of tablet}}{\text{Label claim}} \times 100 = 99.89\%$$

### 5.2. Specificity

To demonstrate the method's precision, the following three replicate solutions will be prepared and injected as Blank (diluent), standard solution, sample solution and the chromatograms was recorded.

## 5. METHOD VALIDATION

To confirm that the developed method is suitable for routine quality control of AZL and TEL pharmaceutical formulations it was validated according to ICH guidelines for accuracy, precision, linearity, specificity, sensitivity, limit of detection, limit of quantification and robustness.

### 5.1 system suitability

System suitability study was performed prior to method validation. The standard solution was injected five times and recorded the chromatograms for all five injections in HPLC and %RSD was calculated. %RSD of five different sample solutions should not more than 2.

### 5.2. Assay of drug

#### 5.2.1. Preparation of Sample Stock Solution

Average weight of one tablet is taken and crushed in a mortar by using pestle and 10mg equivalent weight of Azelnidipine and Telmisartan samples was transferred into a 10 mL clean dry volumetric flask and 7mL of diluent was added and sonicated and the volume was made up with diluent and filtered by HPLC filters Further pipette out 0.4ml of Azelnidipine and 0.2ml of Telmisartan from the above stock solution into 10ml volumetric flask and dilute upto mark with diluent.

#### Procedure

Inject the three replicate injections of standard and sample solutions and calculate the %assay using the formula given below.

### 5.3. Linearity

The linearity of the method was studied over five different concentrations of Telmisartan and Azelnidipine in the range of 20-60ppm and 10- 30ppm. The calibration curve was constructed by plotting peak area on y axis versus concentration on x axis. The regression line equation and correlation coefficient values were determined.

#### 5.4. Precision

The Precision is reported in terms of Relative Standard deviation (RSD). There are two levels of precision repeatability and intermediate precision which are calculated.

##### 5.4.1. Repeatability

The standard solution was injected for five times and chromatograms was recorded under same operating conditions. The %RSD for the area of five replicate injections was calculated.

##### 5.4.2. Intermediate Precision

The standard solution was injected for Six times and measured the area for all Six injections in HPLC. This was performed on different days under the same operating conditions. Chromatograms was recorded and %RSD was calculated.

#### 5.5. Accuracy

Accuracy of the method was confirmed by a recovery study from marketed formulation at three replicate injections of individual concentrations (50%, 100%, 150%). Percentage recovery of Telmisartan and Azelnidipine was calculated.

#### 5.6. Robustness

The robustness results were obtained by varying the flow rate and mobile phase composition. Small variation in flow rate and mobile phase composition did not significantly impact the results, proving the robustness of the method.

**5.6. Limits of detection (LOD) and limit of quantitation (LOQ)** were determined from the signal-to-noise ratio. The detection limit was referred to as the lowest concentration level resulting in a peak area of three times the baseline noise. The quantitation limit was referred to as the lowest concentration level that provided a peak area with a signal-to-noise ratio higher than ten.

LOD = 3:3  $\delta$ /S, LOQ = 10  $\delta$ /S.

## 6. RESULTS AND DISCUSSION

### 6.1. Method development

The selection of each chromatographic parameter for the assessment of Telmisartan and Azelnidipine in the present method was based on systematic experimentation and is scientifically justified as follows.

**Mobile Phase Optimization:** Among several combinations of organic modifiers and aqueous buffers screened (Table 1), Methanol: Phosphate Buffer (37:63, v/v, pH 4.2) yielded symmetric, well-resolved peaks for both analytes. Methanol was preferred over acetonitrile for its lower cost, lower toxicity, and comparable eluting strength at this composition. The pH of 4.2 was critical as it suppresses the ionization of the carboxylate group of Telmisartan (pKa ~4.1), ensuring adequate retention on the C18 phase and preventing peak broadening caused by the partially-ionized form. Phosphate buffer was selected over other buffers (acetate, formate) owing to its excellent buffering capacity in the pH range 3.0–5.0.

**Column Selection:** A Phenomenex Luna C18 column (250 mm  $\times$  4.6 mm, 5  $\mu$ m) was selected on the basis of its retentive characteristics for hydrophobic compounds such as TEL and AZL. The C18 stationary phase provides strong hydrophobic interaction and adequate retention for both analytes. The 250 mm column length ensures sufficient theoretical plates (USP plate count >5600 for AZL and >8600 for TEL) for efficient peak resolution.

**Flow Rate and Column Temperature:** A flow rate of 1.0 mL/min and column temperature of 35°C were found to produce the best balance between analysis speed, peak symmetry, and back-pressure. Higher flow rates reduced tailing factor. Optimized Chromatogram was shown in Figure-3 and Table-2.

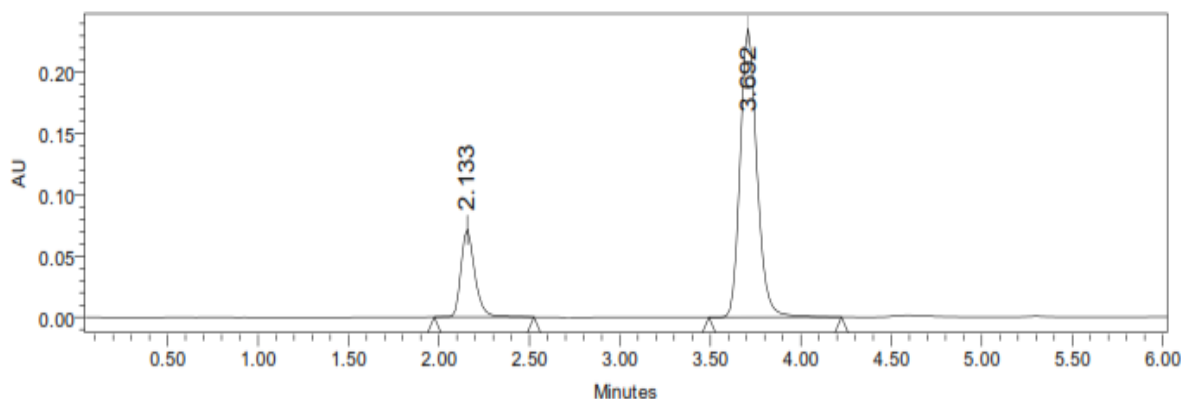


Figure-3: Optimized Chromatogram (Standard).

**Table-2: Optimized Chromatogram values (Standard)**

| S.No. | Name         | RT    | Area    | Height | USP Tailing | USP Plate Count | Resolution |
|-------|--------------|-------|---------|--------|-------------|-----------------|------------|
| 1     | Azelnidipine | 2.133 | 526389  | 86756  | 1.56        | 5679            |            |
| 2     | Telmisartan  | 3.692 | 1687285 | 367532 | 1.79        | 8685            | 9.8        |

**6.2. Assay**

Replicate injections were injected and % RSD, Theoretical plate and Tailing factor were found to be within the limits. The % purity of Azelnidipine and

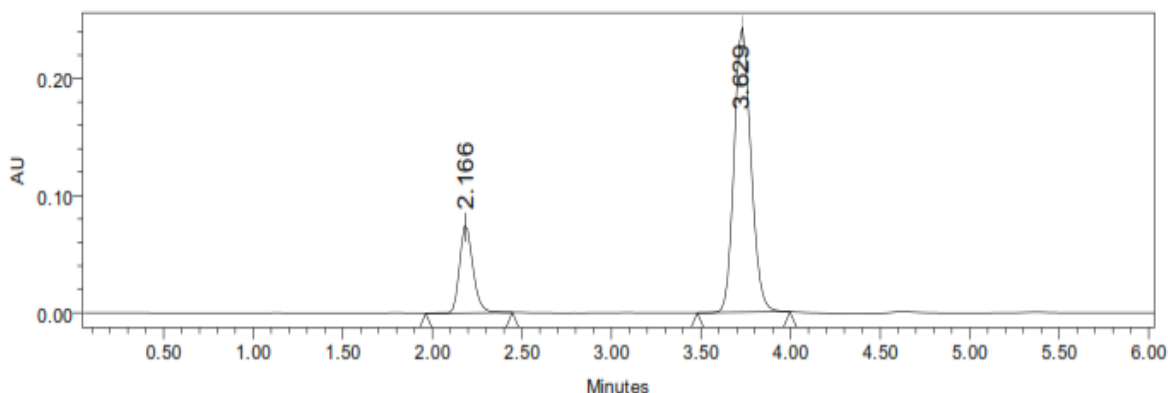
Telmisartan in pharmaceutical dosage form was found to be 99.89%. Results for assay of Azelnidipine and Telmisartan are reported in Table-3 &4. The chromatogram of sample is shown in figure 4.

**Table-3: Peak results for Assay sample of Azelnidipine.**

| S. No | RT    | Area   | Height | USP Tailing | USP Plate Count |
|-------|-------|--------|--------|-------------|-----------------|
| 1     | 2.152 | 536859 | 87584  | 1.58        | 5789            |
| 2     | 2.150 | 532654 | 87965  | 1.59        | 5784            |
| 3     | 2.187 | 532685 | 87465  | 1.58        | 5769            |

**Table-4: Peak results for Assay sample of Telmisartan.**

| S. No | RT    | Area    | Height | USP Tailing | USP Plate Count |
|-------|-------|---------|--------|-------------|-----------------|
| 1     | 3.646 | 1698568 | 378562 | 1.81        | 8759            |
| 2     | 3.651 | 1698574 | 375847 | 1.80        | 8795            |
| 3     | 3.601 | 1698547 | 376584 | 1.81        | 8745            |

**Figure-4: Optimized Chromatogram (Sample).****6.3. Validation of the optimized method**

Validation of analytical procedures was performed for Telmisartan and Azelnidipine using the following parameters as per ICH guidelines.

**6.3.1. Specificity:** Prepared Blank, placebo, standard and sample all had been injected. The blank and placebo did

not interfere with the retention time of Telmisartan and Azelnidipine.

**6.3.2. System suitability:** 5 replicates were injected and %RSD, tailing factor and Theoretical plates were found to be within limits. Results are reported in Table-5 and 6.

**Table-5: Results of system suitability for Azelnidipine.**

| S.No.            | RT    | Area ( $\mu\text{V}\cdot\text{sec}$ ) | USP Plate Count | USP Tailing |
|------------------|-------|---------------------------------------|-----------------|-------------|
| 1                | 2.152 | 526358                                | 5695            | 1.56        |
| 2                | 2.157 | 526548                                | 5652            | 1.57        |
| 3                | 2.141 | 526854                                | 5627            | 1.56        |
| 4                | 2.133 | 526598                                | 5692            | 1.57        |
| 5                | 2.166 | 524874                                | 5641            | 1.56        |
| <b>Mean</b>      |       | 526246.4                              |                 |             |
| <b>Std. Dev.</b> |       | 787.353                               |                 |             |
| <b>% RSD</b>     |       | 0.149617                              |                 |             |

**Table-6: Results of system suitability for Telmisartan.**

|                  | RT    | Area ( $\mu\text{V}\cdot\text{sec}$ ) | USP Plate Count | USP Tailing | Resolution |
|------------------|-------|---------------------------------------|-----------------|-------------|------------|
| 1                | 3.674 | 1682821                               | 8659            | 1.56        | 9.8        |
| 2                | 3.631 | 1682726                               | 8675            | 1.57        | 9.9        |
| 3                | 3.625 | 1687361                               | 8692            | 1.56        | 9.8        |
| 4                | 3.692 | 1682811                               | 8642            | 1.57        | 9.8        |
| 5                | 3.629 | 1683816                               | 8635            | 1.58        | 9.8        |
| <b>Mean</b>      |       | 1683907                               |                 |             |            |
| <b>Std. Dev.</b> |       | 1982.03                               |                 |             |            |
| <b>% RSD</b>     |       | 0.117704                              |                 |             |            |

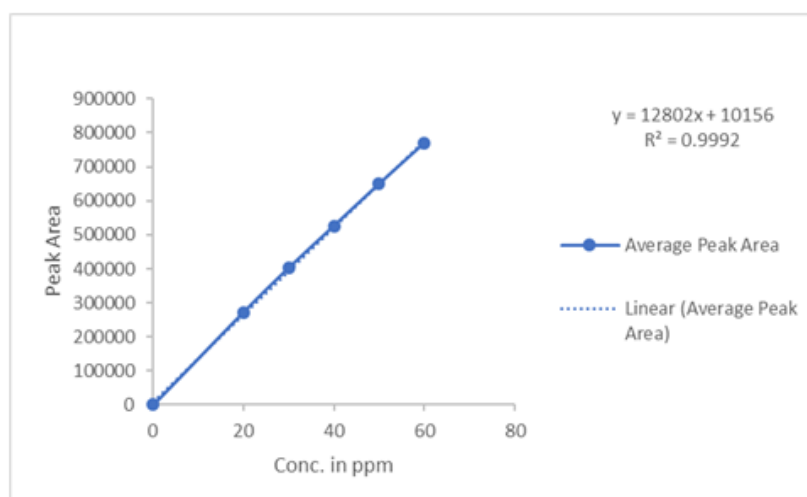
**6.3.3. Linearity**

Linearity was assessed by plotting a calibration curve correlating peak response with their corresponding concentrations. A concentration range of 20-60ppm and

10- 30ppm of Telmisartan and Azelnidipine was used and linearity curves Linearity results are reported in Table-7 and 8 and calibration curves are represented in Figure-5 and 6.

**Table-7: Results of Linearity Studies for Azelnidipine.**

| Concentration $\mu\text{g/ml}$ | Average Peak Area |
|--------------------------------|-------------------|
| 20                             | 272897            |
| 30                             | 402986            |
| 40                             | 526389            |
| 50                             | 649785            |
| 60                             | 769287            |

**Figure-5: Calibration Curve of Azelnidipine.****Table-8: Results of Linearity Studies for Telmisartan.**

| Concentration $\mu\text{g/ml}$ | Average Peak Area |
|--------------------------------|-------------------|
| 10                             | 1000237           |
| 15                             | 1448768           |
| 20                             | 1887285           |
| 25                             | 2365897           |
| 30                             | 2826845           |

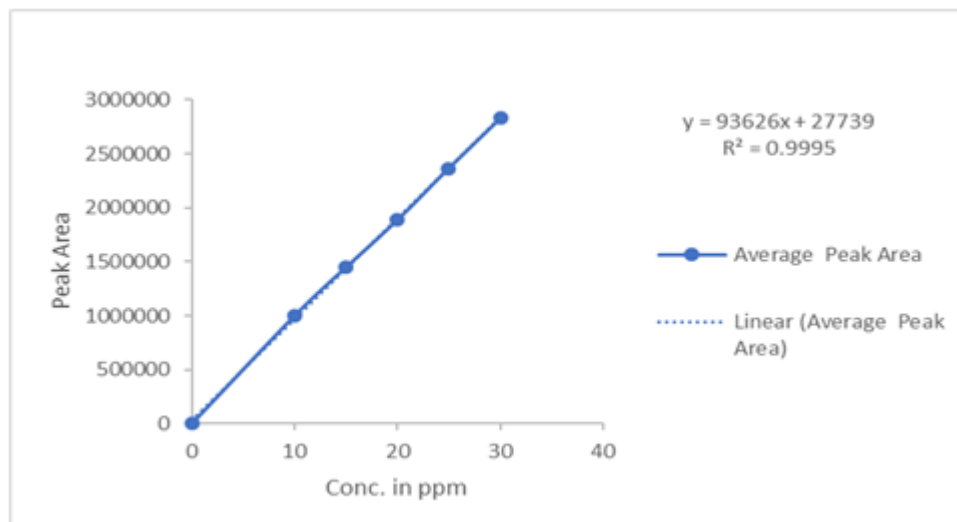


Figure-6: Calibration Curve of Telmisartan.

#### 6.3.4. Precision

Test results for Telmisartan and Azelnidipine indicate that the %RSD results are within limits. Results are reported in Table-9-12.

Table-9: Results of Repeatability for Azelnidipine.

| S. No.         | Retention time | Area ( $\mu\text{V}\cdot\text{sec}$ ) | Height ( $\mu\text{V}$ ) | USP Plate Count | USP Tailing |
|----------------|----------------|---------------------------------------|--------------------------|-----------------|-------------|
| 1              | 2.157          | 526358                                | 86598                    | 5689            | 1.56        |
| 2              | 2.159          | 524856                                | 86542                    | 5687            | 1.57        |
| 3              | 2.186          | 526985                                | 86578                    | 5684            | 1.56        |
| 4              | 2.160          | 528654                                | 86354                    | 5689            | 1.56        |
| 5              | 2.170          | 528457                                | 86958                    | 5639            | 1.56        |
| <b>Mean</b>    |                | 527062                                |                          |                 |             |
| <b>Std.dev</b> |                | 1569.114                              |                          |                 |             |
| <b>%RSD</b>    |                | 0.297709                              |                          |                 |             |

Table-10: Results of Repeatability for Telmisartan.

| S. No.         | Retention time | Area ( $\mu\text{V}\cdot\text{sec}$ ) | Height ( $\mu\text{V}$ ) | USP Plate Count | USP Tailing |
|----------------|----------------|---------------------------------------|--------------------------|-----------------|-------------|
| 1              | 3.603          | 1687589                               | 367859                   | 8659            | 1.79        |
| 2              | 3.608          | 1685987                               | 368547                   | 8679            | 1.80        |
| 3              | 3.600          | 1685987                               | 367985                   | 8645            | 1.80        |
| 4              | 3.696          | 1685754                               | 365874                   | 8695            | 1.79        |
| 5              | 3.629          | 1685985                               | 364589                   | 8625            | 1.79        |
| <b>Mean</b>    |                | 1686260                               |                          |                 |             |
| <b>Std.Dev</b> |                | 749.493                               |                          |                 |             |
| <b>%RSD</b>    |                | 0.044447                              |                          |                 |             |

Table-11: Results of Intermediate Precision for Azelnidipine.

| S. No.      | Retention time | Area ( $\mu\text{V}\cdot\text{sec}$ ) | Height ( $\mu\text{V}$ ) | USP Plate Count | USP Tailing |
|-------------|----------------|---------------------------------------|--------------------------|-----------------|-------------|
| 1           | 2.198          | 546585                                | 87589                    | 5898            | 1.58        |
| 2           | 2.196          | 548758                                | 87985                    | 5879            | 1.59        |
| 3           | 2.160          | 549854                                | 87452                    | 5868            | 1.58        |
| 4           | 2.160          | 548798                                | 87421                    | 5847            | 1.59        |
| 5           | 2.160          | 542659                                | 87963                    | 5896            | 1.58        |
| 6           | 2.186          | 548754                                | 87254                    | 5874            | 1.59ss      |
| <b>Mean</b> |                | 547568                                |                          |                 |             |

|         |  |          |  |  |  |
|---------|--|----------|--|--|--|
| Std.dev |  | 2631.576 |  |  |  |
| %RSD    |  | 0.480593 |  |  |  |

Table-12: Results of Intermediate Precision for Telmisartan.

| S. No.  | Retention time | Area ( $\mu\text{V}\cdot\text{sec}$ ) | Height ( $\mu\text{V}$ ) | USP Plate Count | USP Tailing |
|---------|----------------|---------------------------------------|--------------------------|-----------------|-------------|
| 1       | 3.623          | 1698587                               | 385482                   | 8789            | 1.81        |
| 2       | 3.611          | 1698574                               | 385698                   | 8759            | 1.80        |
| 3       | 3.696          | 1698532                               | 385748                   | 8754            | 1.81        |
| 4       | 3.696          | 1698574                               | 386958                   | 8754            | 1.81        |
| 5       | 3.629          | 1698532                               | 385755                   | 5798            | 1.80        |
| 6       | 3.642          | 1698547                               | 386558                   | 8762            | 1.80        |
| Mean    |                | 1698558                               |                          |                 |             |
| Std.Dev |                | 23.77113                              |                          |                 |             |
| %RSD    |                | 0.001399                              |                          |                 |             |

**6.3.5. Accuracy**

Prepared three independent sample preparations at each level of 50%, 100% and 150% using the same batch of API of the target analytical weight (100%) [Total of 9

samples]. (50%, 100%, 150%). The Test results for Telmisartan and Azelnidipine indicate that the %RSD of results are within limits. Results are reported in Table-13 and 14.

Table-13: Accuracy results for Azelnidipine.

| %Concentration (at specification Level) | Peak Area | Amount Added (ppm) | Amount Found (ppm) | % Recovery | Mean Recovery |
|---|-----------|--------------------|--------------------|------------|---------------|
| 50%                                     | 267011.3  | 20                 | 20.063             | 100.315%   | 100.28%       |
| 100%                                    | 523752.3  | 40                 | 40.118             | 100.295%   |               |
| 150%                                    | 778457.3  | 60                 | 60.133             | 100.221%   |               |

Table-14: Accuracy results for Telmisartan.

| %Concentration (at specification Level) | Area     | Amount Added (ppm) | Amount Found (ppm) | % Recovery | Mean Recovery |
|---|----------|--------------------|--------------------|------------|---------------|
| 50%                                     | 972876.3 | 10                 | 10.094             | 100.94%    | 100.48%       |
| 100%                                    | 1900122  | 20                 | 19.998             | 99.99%     |               |
| 150%                                    | 2851152  | 30                 | 30.156             | 100.52%    |               |

**6.3.6. Robustness**

The tailing factor was determined to be within the limits for Telmisartan and Azelnidipine.

In order to demonstrate the robustness of the method, the optimized conditions (flow rate of mobile phase) were slightly varied. Robustness results are reported in Table-15 and 16.

Table-15: Robustness results for Azelnidipine.

| Parameter used for sample analysis | Peak Area | Retention Time | Theoretical plates | Tailing factor |
|------------------------------------|-----------|----------------|--------------------|----------------|
| Actual Flow rate of 1.0 mL/min     | 526389    | 2.133          | 5679               | 1.56           |
| Less Flow rate of 0.9 mL/min       | 542685    | 2.210          | 5264               | 1.54           |
| More Flow rate of 1.1 mL/min       | 526483    | 2.184          | 5426               | 1.52           |
| Less organic phase                 | 516854    | 2.200          | 5163               | 1.57           |
| More Organic phase                 | 506898    | 2.172          | 5098               | 1.51           |

Table-16: Robustness results for Telmisartan.

| Parameter used for sample analysis | Peak Area | Retention Time | Theoretical plates | Tailing factor |
|------------------------------------|-----------|----------------|--------------------|----------------|
| Actual Flow rate of 1.0 mL/min     | 1687285   | 3.692          | 8685               | 1.79           |
| Less Flow rate of 0.9 mL/min       | 1725468   | 4.498          | 8265               | 1.68           |
| More Flow rate of 1.1 mL/min       | 1652847   | 3.505          | 8415               | 1.59           |
| Less organic phase                 | 1687485   | 4.504          | 8326               | 1.62           |
| More organic phase                 | 1674524   | 3.512          | 8415               | 1.63           |

**6.3.7. Limit of detection: LOD** for Azelnidipine was found to be 1.04 $\mu\text{g}/\text{ml}$ .

Limit of detection (LOD) for Telmisartan was found to be 3.12 $\mu\text{g}/\text{ml}$ .

**6.3.8. Limit of quantification (LOQ):** LOQ for Azelnidipine was found to be 2.1 µg/ml.

Limit of quantification (LOQ) for Telmisartan was found to be 6.3 µg/ml.

## 7. CONCLUSION

The present method offers advantages like use of methanol as a cost-effective, less toxic organic modifier, isocratic elution mode for operational simplicity, detection at 260 nm for better specificity and reduced background interference, excellent chromatographic performance with resolution  $R_s = 9.8$ , USP plate counts exceeding 5600 and 8600 for AZL and TEL respectively, and tailing factors within acceptable limits, full ICH Q2(R1) validation including accuracy, precision, linearity, specificity, LOD, LOQ, and robustness. This shows that the method developed is simple, rapid, precise and accurate & validated for the simultaneous quantification of Azelnidipine and telmisartan in pharmaceutical dosage form. All the validation parameters were found to be within the acceptance criteria. The developed RP-HPLC method was applied in the analysis of commercial pharmaceutical products containing AZL and TEL.

## CONSENT

It is not applicable.

## ETHICAL APPROVAL

It is not applicable.

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## COMPETING INTERESTS

Authors have declared that no competing interests exists.

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